

Mitsubishi Chemical Advanced Materials Acetron® LSG POM-C Copolymer Acetal, Porosity-Free, Unfilled, Extruded

Categories: [Polymer](#); [Thermoplastic](#); [Acetal \(Polyoxymethylene, POM\)](#); [Acetal Copolymer, Unreinforced](#)

Material Notes: Quadrant Engineering Plastic Products is now Mitsubishi Chemical Advanced Materials.

Key Words: POM, Polyoxymethylene; Polyformaldehyde; Polyacetal

Physical Properties	Metric	English	Comments
Specific Gravity	1.41 g/cc	1.41 g/cc	ASTM D792
Water Absorption	0.20 %	0.20 %	Immersion, 24hr; ASTM D570(2)
Water Absorption at Saturation	0.90 %	0.90 %	Immersion; ASTM D570(2)

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	88	88	ASTM D785
Hardness, Rockwell R	120	120	ASTM D785
Hardness, Shore D	85	85	ASTM D2240
Tensile Strength	65.5 MPa	9500 psi	ASTM D638
Elongation at Break	30 %	30 %	ASTM D638
Tensile Modulus	2.76 GPa	400 ksi	ASTM D638
Flexural Strength	82.7 MPa	12000 psi	ASTM D790
Flexural Modulus	2.76 GPa	400 ksi	ASTM D790
Compressive Strength	93.1 MPa	13500 psi	10% Def.; ASTM D695
Compressive Modulus	1.79 GPa	260 ksi	ASTM D695
Shear Strength	55.2 MPa	8000 psi	ASTM D732
Izod Impact, Notched	0.534 J/cm	1.00 ft-lb/in	ASTM D256 Type A
Coefficient of Friction,	0.25	0.25	Dry vs. Steel; QTM55007

Dynamic			
K (wear Factor)	403 x 10 ⁻⁸ mm ³ /N-M	200 x 10 ⁻¹⁰ in ³ -min/ft-lb-hr	QTM 55010
Limiting Pressure Velocity	0.0946 MPa-m/sec	2700 psi-ft/min	4:1 safety factor; QTM 55007

Electrical Properties	Metric	English	Comments
Surface Resistivity per Square	>= 1.00e+13 ohm	>= 1.00e+13 ohm	EOS/ESD S11.11
Dielectric Constant	3.8 @Frequency 1e+6 Hz	3.8 @Frequency 1e+6 Hz	ASTM D150
Dielectric Strength	16.5 kV/mm	420 kV/in	Short Term; ASTM D149
Dissipation Factor	0.0050 @Frequency 1e+6 Hz	0.0050 @Frequency 1e+6 Hz	ASTM D150

Thermal Properties	Metric	English	Comments
CTE, linear	97.2 µm/m-°C @Temperature -40.0 - 149 °C	54.0 µin/in-°F @Temperature -40.0 - 300 °F	ASTM E831
Thermal Conductivity	0.231 W/m-K	1.60 BTU-in/hr-ft ² -°F	ASTM F433
Melting Point	168 °C	335 °F	Crystalline, Peak; ASTM D3418
Maximum Service Temperature, Air	82.2 °C	180 °F	Long Term
Deflection Temperature at 1.8 MPa (264 psi)	104 °C	220 °F	ASTM D648
Flammability, UL94	HB @Thickness 3.17 mm	HB @Thickness 0.125 in	Estimated Rating

Compliance Properties	Metric	English	Comments
3A-Dairy	Yes	Yes	
Canada AG	Yes	Yes	
FDA	Yes	Yes	
NSF	Yes	Yes	STD 51 & 61 Natural Only
USDA	Yes	Yes	
USP Class VI	No	No	

Chemical Resistance	Metric	English	Comments
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Properties

Acids, Strong (pH 1-3)	Unacceptable	Unacceptable
Acids, Weak	Limited	Limited
Alcohols	Acceptable	Acceptable
Alkalies, Strong (pH 11-14)	Unacceptable	Unacceptable
Alkalies, Weak	Acceptable	Acceptable
Chlorinated Solvents	Limited	Limited
Conductive / Static Dissipative	No	No
Continuous Sunlight	Limited	Limited
Hot Water / Steam	Limited	Limited
Hydrocarbons - Aliphatic	Acceptable	Acceptable
Hydrocarbons - Aromatic	Acceptable	Acceptable
Inorganic Salt Solutions	Acceptable	Acceptable
Ketones, Esters	Acceptable	Acceptable

Miscellaneous Properties

	Metric	English	Comments
Data Sheet Region	Americas	Americas	
Targeted Usage	Load + Bearing	Load + Bearing	

Descriptive Properties

Color	Natural / Black
Machinability	1 1-10, 1=Easier to Machine

Some of the values displayed above may have been converted from their original units and/or rounded in order to display the information in a consistent format. Users requiring more precise data for scientific or engineering calculations can click on the property value to see the original value as well as raw conversions to equivalent units. We advise that you only use the original value or one of its raw conversions in your calculations to minimize rounding error. We also ask that you refer to MatWeb's disclaimer and terms of use regarding this information. [Click here](#) to view all the property values for this datasheet as they were originally entered into MatWeb.